



## Titalon 2300CF

樹脂 RESIN : POLYAMIDE66 RESIN

產品說明 PRODUCT DESCRIPTION : 30%碳纖維填充、高剛性、導電、耐磨耗

| 項目<br>Properties                                     | 單位<br>Unit        | 測試方法<br>method        | 數值<br>Value                            |
|------------------------------------------------------|-------------------|-----------------------|----------------------------------------|
| 顏色 Color                                             | -                 | -                     | Black                                  |
| 比重 specific gravity                                  | g/cm <sup>3</sup> | ISO 1183              | 1.27                                   |
| 拉伸強度 Tensile strength<br>拉伸率 Tensile Elongation      | MPa               | ISO 527-1,2           | 240<br>>1                              |
| 彎曲強度 Flexural strength<br>彎曲模數 Flexural modulus      | MPa               | ISO 178               | 350<br>19000                           |
| 衝擊強度(有缺口)<br>Charpy impact strength(notched)         | kJ/m <sup>2</sup> | ISO 179/1eA           | 12                                     |
| 熱變形溫度(1.8MPa)<br>Heat Deflection Temperature(1.8MPa) | °C                | ISO 75-1,2            | 255                                    |
| 體積阻抗 Volume resistivity<br>表面阻抗 Surface resistivity  | Ω•cm<br>Ω         | IEC 60093             | 1×10 <sup>1</sup><br>1×10 <sup>2</sup> |
| 耐燃性 Flammability                                     |                   | UL 94                 | HB                                     |
| 模收縮 Mold shrinkage                                   | %                 | 50x70x3<br>mmt        | 0.2~0.6                                |
|                                                      |                   |                       |                                        |
| 成型條件<br>MOLDING CONDITION                            | °C                | 乾燥條件 Drying           | 80~100x 4Hrs                           |
|                                                      |                   | 料管溫度 Melt Temp.       | 260~290                                |
|                                                      |                   | 模具溫度 Mold Temp.       | 60~100                                 |
|                                                      | %                 | 射出壓力 Inject. Press.   | 30~70                                  |
|                                                      |                   | 射出速度 Inject. Velocity | 30~60                                  |

\*以上數值為材料的代表性測試值、並非該規格材料的最低值。

\*All property values shown in this data sheet are the representative values and not minimum value of this material.

